



住址: 407 台中市中清路 163 號 No.163 Chung Ching RD., Taichune, Taiwan, R.O.C

WEB: <a href="http://www.winstar.com.tw">http://www.winstar.com.tw</a>
E-mail: winstar@winstar.com.tw
Tel:886-4-24262208 Fax:886-4-24262207

### **SPECIFICATION**

CUSTOMER :		
MODULE NO.:	WG320240B0-	TFH-TZ#
APPROVED BY:		
(FOR CUSTOMER USE ONLY)	PCB VERSION:	DATA:

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
ISSUED DATE:			



MODLE NO:

+	and the same of the	•		
REC	ORDS OF REV	ISION		DOC. FIRST ISSUE
VERSION	DATE	REVISED PAGE NO.	SU	MMARY
0	2007/10/12		Fi	rst issue

# **Contents**

- 1. Module classification information
- 2.Precautions in Use of LCM
- 3. General Specification
- 4. Absolute Maximum Ratings
- 5. Electrical Characteristics
- 6.Optical Characteristics
- 7.Interface Description
- 8. Contour Drawing & Block Diagram
- 9.Reliability
- 10.Backlight Information
- 11. Inspection specification
- 12. Material List of Components for RoHs

## 1. Module Classification Information

WG 3 2 0 2 4 0  $\underline{B0} - \underline{T}\underline{F}\underline{H} - \underline{TZ\#}$ 

(1) (2)

(3)

**(4)** 

(5) (6) (7)

(8)

① Brand: WINSTAR DISPLAY CORPORATION

② Display Type: H→Character Type, G→Graphic Type

③ Display Font: 320 \* 240 Dots

Model serials number

⑤ Backlight Type: N→Without backlight A→LED, Amber

B→EL, Blue green

 $R\rightarrow LED$ , Red

D→EL, Green

O→LED, Orange

W→EL, White

G→LED, Green

F→CCFL, White

 $T\rightarrow$ LED, White

Y→LED, Yellow Green

LCD Mode:

B→TN Positive, Gray

T→FSTN Negative

N→TN Negative,

G→STN Positive, Gray

Y→STN Positive, Yellow Green

M→STN Negative, Blue

F→FSTN Positive

② LCD Polarizer Type/ A→Reflective, N.T, 6:00

View direction

H→Transflective, W.T,6:00

Temperature range/ D→Reflective, N.T, 12:00

K→Transflective,W.T,12:00

G→Reflective, W. T, 6:00

C→Transmissive, N.T,6:00

J→Reflective, W. T, 12:00

F→Transmissive, N.T,12:00

B→Transflective, N.T,6:00

I→Transmissive, W. T, 6:00

E→Transflective, N.T.12:00

L→Transmissive,

W.T,12:00

Special Code

T : Build in Negative voltage & Temperature Compensation

Z:IC NT7086 driver

Controller IC (RA8835)

#:Fit in with the ROHS Directions and regulations

## 2. Precautions in Use of LCD Module

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD Module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6)Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.

## 3. General Specification

ITEM	STANDARD VALUE	UNIT
Number of dots	320x240	dots
Outline dimension	160(W)x 109.0(H)x 13.0max(T)	mm
View area	122.0(W)x 92.0(H)	mm
Active area	115.18(W)x 86.38(H)	mm
Dot size	0.34(W)x 0.34(H)	mm
Dot pitch	0.36(W)x 0.36(H)	mm
LCD type	FSTN Negative, Transflective	
View direction	6 o'clock	
Backlight	LED, White	

# 4. Absolute Maximum Ratings

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Operating Temperature	$T_{OP}$	-20	_	+70	$^{\circ}\!\mathbb{C}$
Storage Temperature	$T_{ST}$	-30	_	+80	$^{\circ}\!\mathbb{C}$
Input Voltage	V <sub>I</sub>	0	_	$V_{DD}$	V
Supply Voltage For Logic	$V_{\mathrm{DD}}$	0	_	6.5	V
Supply Voltage For LCD	$V_{DD}$ - $V_{EE}$	0	_	32	V

# 5. Electrical Characteristics

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Logic Voltage	$V_{DD}$ - $V_{SS}$	_	4.75	5.0	5.25	V
		Ta=-20°C	_	_	26.1	V
Supply Voltage For	$V_{\mathrm{DD}}$ - $V_{\mathrm{O}}$	Ta=25°C	_	24.0	_	V
LCD		Ta=70°C	22.2	_	_	V
Input High Volt.	$V_{\mathrm{IH}}$	_	$0.5V_{DD}$	_	$V_{\mathrm{DD}}$	V
Input Low Volt.	$V_{IL}$	_	VSS	_	$0.2V_{\mathrm{DD}}$	V
Output High Volt.	$V_{\mathrm{OH}}$	_	2.4	_	_	V
Output Low Volt.	$V_{\mathrm{OL}}$	_	_	_	0.4	V
Supply Current	$I_{\mathrm{DD}}$	VDD=5	90.0	100.0	110.0	mA

# 6. Optical Characteristics

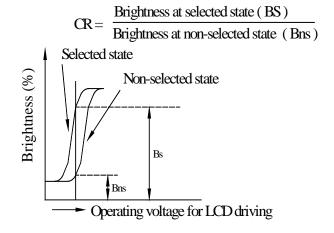
ITEM	SYMBAL	CONDITION	MIN	TYP	MAX	UNIT
	(V) θ	CR≧2	30		60	deg.
View Angle	(H) $\varphi$	CR≧2	-45	_	45	deg.
Contrast Ratio	CR	_	_	5	_	_
	T rise	_	_	200	300	ms
Response Time	T fall	_	_	150	200	ms

#### 6.1 **Definitions**

#### **■View Angles**

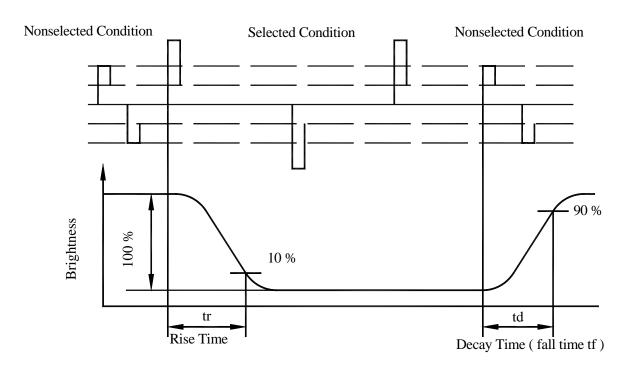
# Z (Visual angle direction) $X_{\mathfrak{S}}$

#### Contrast Ratio



#### **Response time**

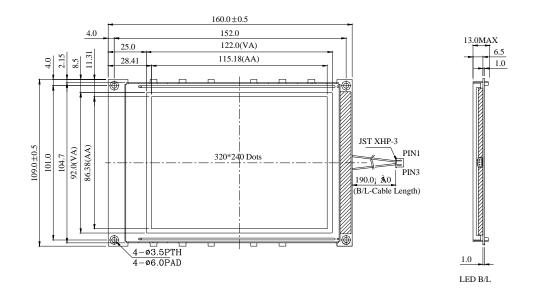
 $Y_{\mathbb{O}}$ 



# 7. Interface Description

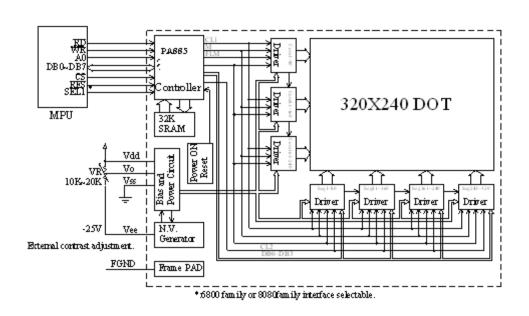
Pin No.	Symbol	Level	Description			
1	$V_{SS}$	0V	Ground			
2	$V_{ m DD}$	5.0V	Power supply for Logic			
3	$V_{O}$	(Variable)	Driving voltage for LCD			
4	A0	H/L	RD=L WR=H ,A0=L :Data Read AO=H :Status read RD=H WR=L ,A0=L :Data Write AO=H :Command write			
5	WR	H/L	8080 family: Write signal, 6800 family: R/W signal			
6	RD	H/L	8080 family: Read signal, 6800 family: Enable clock			
7~14	DB0~DB7	H/L	Data bus			
15	CS	H/L	Chip select ,Active L			
16	RES	H/L	Controller reset signal, Active L			
17	$V_{EE}$	-25V	Negative voltage output (Optional)			
18	NC		NC (8080 series MPU interface option)			
19	NC		NC (Frame Ground option)			
20	NC		No connection			

# 8. Contour Drawing & Block diagram



PIN NO.	SYMBOL
1	Vss
2	Vdd
3	Vo
4	A0
5	WR
6	$\overline{\text{RD}}$
7	DB0
8	DB1
9	DB2
10	DB3
11	DB4
12	DB5
13	DB6
14	DB7
15	CS
16	RES
17	Vee
18	NC
19	NC
20	NC





## 9.RELIABILITY

#### Content of Reliability Test (wide temperature, $-20\% \sim 70\%$ )

	Environmental Test						
Test Item	Content of Test	Test Condition	Note				
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2				
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30°C 200hrs	1,2				
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70℃ 200hrs					
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1				
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C,90%RH max  For 96hrs under no-load condition excluding the polarizer,  Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2				
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation  -20°C 25°C 70°C  30min 5min 30min  1 cycle	-20°C/70°C 10 cycles					
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude:  1.5mm  Vibration Frequency:  10~55Hz  One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3				
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5k $\Omega$ CS=100pF 1 time					

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal

Temperature and humidity after remove from the test chamber.

Note3: Vibration test will be conducted to the product itself without putting it in a container.

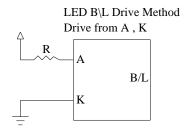
# 10. Backlight Information

Specification (Ta=25°C)

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	ILED	140	160	200	mA	V=3.5V
Supply Voltage	V	3.4	3.5	3.6	V	
Reverse Voltage	VR	_	_	5	V	_
Luminous Intensity	IV	260	280	_	CD/M <sup>2</sup>	ILED=160mA
Life Time	_	_	50K	_	Hr.	ILED≦160mA
Color	White	•	•	•	•	

Note: The LED of B/L is drive by current only, drive voltage is for reference only.

drive voltage can make driving current under safety area (current between minimum and maximum).



# 11. Inspection specification

NO	Item	Criterion	AQL				
01	Electrical Testing	<ol> <li>1.1 Missing vertical, horizontal segment, segment contrast defect.</li> <li>1.2 Missing character, dot or icon.</li> <li>1.3 Display malfunction.</li> <li>1.4 No function or no display.</li> <li>1.5 Current consumption exceeds product specifications.</li> <li>1.6 LCD viewing angle defect.</li> <li>1.7 Mixed product types.</li> <li>1.8 Contrast defect.</li> </ol>					
02	Black or white spots on LCD (display only)	<ul> <li>2.1 White and black spots on display ≤0.25mm, no more than three white or black spots present.</li> <li>2.2 Densely spaced: No more than two spots or lines within 3mm</li> </ul>					
03	LCD black spots, white spots,	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	able Q TY no dense 2 1 0				
	contamination (non-display)	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	ble Q TY no dense 2 nd type				
04	Polarizer bubbles	If bubbles are visible, judge using black spot specifications, not easy to find, must check in specify direction.					

NO	Item	Criterion			AQL
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination			
		Symbols Define:  x: Chip length  k: Seal width  t:  L: Electrode pad length  6.1 General glass chip  6.1.1 Chip on panel sur $z$ : Chip thickness $Z \le 1/2t$ $1/2t < z \le 2t$	ck spots, white spots, controls: Chip width z: Chip Glass thickness a: LCI	thickness D side length $x: Chip length$ $x \le 1/8a$ $x \le 1/8a$	AQL 2.5
		z: Chip thickness	y: Chip width	x: Chip length	
		Z≦1/2t	Not over viewing area	x ≤ 1/8a	
		$1/2t < z \le 2t$	Not exceed 1/3k	x≤1/8a	
		⊙ If there are 2 or more	chips, x is the total length	of each chip.	

NO	Item	Criterion A		
06	Glass crack	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	2.5	
		y: Chip width x: Chip length z: Chip thickness $y \le L$ $x \le 1/8a$ $0 < z \le t$ ① If the chipped area touches the ITO terminal, over $2/3$ of the ITO must remain and be inspected according to electrode terminal specifications.  ① If the product will be heat sealed by the customer, the alignment mark not be damaged.  6.2.3 Substrate protuberance and internal crack.  y: width x: length $y \le 1/3L$ $x \le a$		

NO	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
08	Backlight elements	<ul> <li>8.1 Illumination source flickers when lit.</li> <li>8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards.</li> <li>8.3 Backlight doesn't light or color wrong.</li> </ul>	0.65 2.5 0.65
09	Bezel	<ul><li>9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.</li><li>9.2 Bezel must comply with job specifications.</li></ul>	
10	PCB、COB	<ul> <li>10.1 COB seal may not have pinholes larger than 0.2mm or contamination.</li> <li>10.2 COB seal surface may not have pinholes through to the IC.</li> <li>10.3 The height of the COB should not exceed the height indicated in the assembly diagram.</li> <li>10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places.</li> <li>10.5 No oxidation or contamination PCB terminals.</li> <li>10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts.</li> <li>10.7 The jumper on the PCB should conform to the product characteristic chart.</li> <li>10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down.</li> <li>10.9 The Scraping testing standard for Copper Coating of PCB</li> </ul>	2.5 2.5 0.65 2.5 2.5 0.65 2.5 2.5
11	Soldering	11.1 No un-melted solder paste may be present on the PCB. 11.2 No cold solder joints, missing solder connections, oxidation or icicle. 11.3 No residue or solder balls on PCB. 11.4 No short circuits in components on PCB.	2.5 2.5 2.5 0.65

NO	Item	Criterion	AQL
		12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP.	2.5
		12.2 No cracks on interface pin (OLB) of TCP.	0.65
		12.3 No contamination, solder residue or solder balls on product.	2.5
		12.4 The IC on the TCP may not be damaged, circuits.	2.5
		12.5 The uppermost edge of the protective strip on the interface pin	2.5
		must be present or look as if it cause the interface pin to sever.	
10	General	12.6 The residual rosin or tin oil of soldering (component or chip	2.5
12	appearance	component) is not burned into brown or black color.	
		12.7 Sealant on top of the ITO circuit has not hardened.	2.5
		12.8 Pin type must match type in specification sheet.	0.65
		12.9 LCD pin loose or missing pins.	0.65
		12.10 Product packaging must the same as specified on packaging	0.65
		specification sheet.	
		12.11 Product dimension and structure must conform to product	0.65
		specification sheet.	

# 12. Material List of Components for RoHs

1. WINSTAR Display Co., Ltd hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	(Cd)	(Pb)	(Hg)	(Cr6+)	PBBs	PBDEs
Limited	100	1000	1000	1000	1000	1000
Value	ppm	ppm	ppm	ppm	ppm	ppm

Above limited value is set up according to RoHS.

#### 2. Process for RoHS requirement:

(1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.

(2) Heat-resistance temp. :

Reflow: 250,30 seconds Max.;

Connector soldering wave or hand soldering: 320, 10 seconds max.

(3) Temp. curve of reflow, max. Temp. :  $235\pm5$ 

Recommended customer's soldering temp. of connector: 280, 3 seconds.

## winstar LCM Sample Estimate Feedback Sheet

Mo	dule Number:		Page: 1
1 \ <u>P</u>	anel Specification:		
1.	Panel Type:	Pass	□ NG ,
2.	View Direction:	Pass	□ NG ,
3.	Numbers of Dots:	Pass	☐ NG ,
4.	View Area:	Pass	☐ NG ,
5.	Active Area:	Pass	☐ NG ,
6.	Operating Temperature:	Pass	☐ NG ,
7.	Storage Temperature:	Pass	□ NG ,
8.	Others:		_
2 · <u>M</u>	<b><u>Iechanical Specification</u></b> :		
1.	PCB Size:	Pass	□ NG ,
2.	Frame Size:	Pass	☐ NG ,
3.	Material of Frame:	Pass	☐ NG ,
4.	Connector Position:	Pass	□ NG ,
5.	Fix Hole Position:	Pass	□ NG ,
6.	Backlight Position:	☐ Pass	□ NG ,
7.	Thickness of PCB:	Pass	□ NG ,
8.	Height of Frame to PCB:	Pass	□ NG ,
9.	Height of Module:	Pass	□ NG ,
10.	Others:	Pass	□ NG ,
3 \ <u>R</u>	elative Hole Size :		
1.	Pitch of Connector:	Pass	□ NG ,
2.	Hole size of Connector:	☐ Pass	□ NG ,
3.	Mounting Hole size:	☐ Pass	□ NG ,
4.	Mounting Hole Type:	Pass	□ NG ,
5.	Others:	Pass	□ NG ,
4 \ <u>B</u>	acklight Specification:		
1.	B/L Type:	☐ Pass	□ NG ,
2.	B/L Color:	Pass	□ NG,
3.	B/L Driving Voltage (Refere	ence for LED	Type):   Pass   NG,
4.	B/L Driving Current:	☐ Pass	□ NG ,
5.	Brightness of B/L:	☐ Pass	$\square$ NG,
6.	B/L Solder Method:	☐ Pass	□ NG ,
7.	Others:	Pass	□ NG ,

>> Go to page 2 <<



odule Number:		Page: 2		
· Electronic Characteristics	s of Module:			
Input Voltage:	Pass	☐ NG ,		
2. Supply Current:	Pass	☐ NG ,		
B. Driving Voltage for LCI	D: Pass	☐ NG ,		
. Contrast for LCD:	Pass	☐ NG ,		
. B/L Driving Method:	Pass	☐ NG ,		
. Negative Voltage Outpu	t: Pass	☐ NG ,		
Interface Function:	Pass	☐ NG ,		
LCD Uniformity:	Pass	☐ NG ,		
ESD test:	Pass	☐ NG ,		
Others:	Pass	☐ NG ,		
Sales signature:				
Customer Signature		<b>Date</b> : / /		