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#### **SPECIFICATION**

MODULE	NO.:	WG	320240C0-	TFH-VZ#		
APPROVI	·	)				
		РСВ	VERSION:	DATA:		



# DOC. FIRST ISSUE **RECORDS OF REVISION REVISED** SUMMARY VERSION DATE PAGE NO. 2007/4/27 First issue 0

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## 1. Module Classification Information

W G 3 2 0 2 4 0 C0 -TFH-VZ#

① ② 3 4

\$ 6 7

⊕ Brand: WINSTAR DISPLAY CORPORATION

② Display Type: H→Character Type, G→Graphic Type

③ Display Font: 320 \* 240 Dots

Model serials number

⑤ Backlight Type: N→Without backlight A→LED, Amber

B→EL, Blue green

 $R \rightarrow LED$ , Red

D→EL, Green

O→LED, Orange

 $W\rightarrow EL$ , White

G→LED, Green

F→CCFL, White

 $T\rightarrow$ LED, White

Y→LED, Yellow Green

LCD Mode:

B→TN Positive, Gray

T→FSTN Negative

N→TN Negative,

G→STN Positive, Gray

Y→STN Positive, Yellow Green

M→STN Negative, Blue

F→FSTN Positive

② LCD Polarize Type/

A→Reflective, N.T, 6:00

H→Transflective, W.T,6:00

Temperature range/ D→Reflective, N.T, 12:00

K→Transflective, W.T, 12:00

View direction

G→Reflective, W. T, 6:00

C→Transmissive, N.T,6:00

J→Reflective, W. T, 12:00

 $F \rightarrow Transmissive, N.T, 12:00$ 

B→Transflective, N.T,6:00

I→Transmissive, W. T, 6:00

E→Transflective, N.T.12:00

L→Transmissive,

W.T,12:00

Special Code

V : Build in Negative Voltage

Z: NT7086 Driver

#: Fit in with the ROHS directives and regulations

# 2. Precautions in Use of LCD Module

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD Module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6)Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.

# 3. General Specification

	_	
ITEM	STANDARD VALUE	UNIT
Number of dots	320x240	dots
Outline dimension	153.0 (W)x 120.24(H)x 15.6max(T)	mm
View area	120.14(W)x 92.14(H)	mm
Active area	115.18(W)x 86.38(H)	mm
Dot size	0.34(W)x 0.34(H)	mm
Dot pitch	0.36(W)x 0.36(H)	mm
LCD type	FSTN Positive , Transflective	
View direction	6 o'clock	
Backlight	LED, White	

# 4. Absolute Maximum Ratings

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Operating Temperature	$T_{\mathrm{OP}}$	-20	_	+70	$^{\circ}\!\mathbb{C}$
Storage Temperature	$T_{ST}$	-30	_	+80	$^{\circ}\!\mathbb{C}$
Input Voltage	V <sub>I</sub>	0	_	$V_{dd}$	V
Supply Voltage For Logic	$V_{\mathrm{DD}}$	0	_	6.5	V
Supply Voltage For LCD	$V_{DD}$ - $V_{EE}$	0	_	32	V

# 5. Electrical Characteristics

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Logic Voltage	$V_{DD}$ - $V_{SS}$	_	4.5	5.0	5.5	V
		Ta=-20°C	-	_	25.0	V
Supply Voltage For	$V_{DD}$ - $V_{O}$	Ta=25°C	_	23.8	_	V
LCD		Ta=70°C	23.0	_	_	V
Input High Volt.	$V_{\mathrm{IH}}$	_	$0.5V_{DD}$	_	$V_{\mathrm{DD}}$	V
Input Low Volt.	$V_{IL}$	_	0	_	$0.2V_{\mathrm{DD}}$	V
Output High Volt.	$V_{\mathrm{OH}}$	_	2.4	_	_	V
Output Low Volt.	$V_{ m OL}$	_	_	_	0.4	V
Supply Current	$I_{DD}$	_	95.0	100.0	110.0	mA

# 6. Optical Characteristics

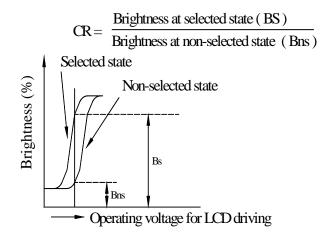
ITEM	SYMBAL	CONDITION	MIN	TYP	MAX	UNIT
	(V) θ	CR≧2	30		60	deg.
View Angle	(H) $\varphi$	CR≧2	-45	_	45	deg.
Contrast Ratio	CR	_	_	5	_	_
	T rise	_	_	200	300	ms
Response Time	T fall	_	_	150	200	ms

#### 6.1 **Definitions**

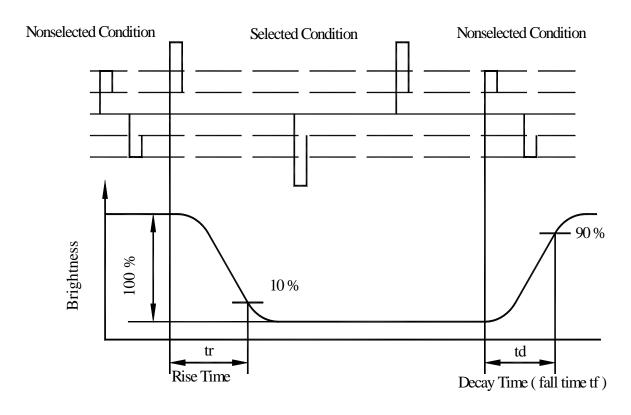
#### View Angles

# Z ( Visual angle direction ) $X_{\mathbb{S}}$

#### **Contrast Ratio**



#### **Response time**

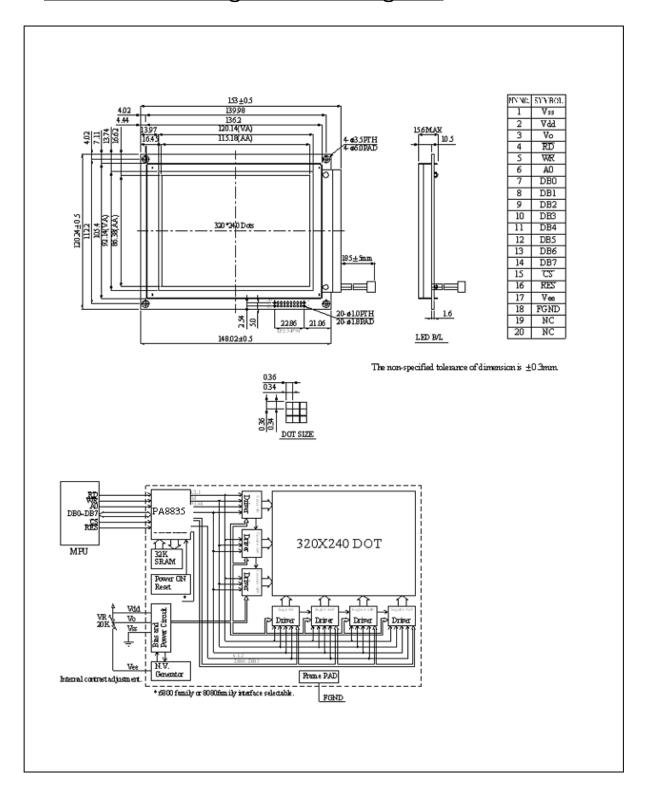


# 7.<u>Interface Description</u>

#### $JM\ (right)\ short$ , for $6800\ MPU\ family$

Pin No.	Symbol	Level	Description
1	$V_{SS}$	0V	Ground
2	$V_{DD}$	5.0V	Power supply for Logic
3	$V_{O}$	(Variable)	Driving voltage for LCD
4	Е	H/L	Start enable signal to read or write the data
5	R/W	H/L	R/W signal input is used to select the read/write mode High = Read mode, Low = Write mode
6	A0	H/L	R/W=L, A0=H: Command Write A0=L: Data Write R/W=H, A0=H: Status Read A0=L: Data Read
7~14	DB0~DB7	H/L	Data bus
15	CS	H/L	Chip select ,Active L
16	RES	H/L	Controller reset signal, Active L
17	$V_{EE}$	-25V	Negative voltage output (Optional)
18	FGND		Frame Ground
19	NC		No connection
20	NC		No connection

# 8. Contour Drawing & Block diagram



# 9. Display Control Instruction

PLEASE TO CONSUL RA8835 SPEC

# 10.RELIABILITY

## Content of Reliability Test (wide temperature, -20°C~70°C)

Environmental Test							
Test Item	Content of Test	<b>Test Condition</b>	Note				
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2				
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30°C 200hrs	1,2				
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs					
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1				
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C,90%RH max  For 96hrs under no-load condition excluding the polarizer,  Then taking it out and drying it at normal temperature.	60°C ,90%RH 96hrs	1,2				
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation $ \begin{array}{ccccccccccccccccccccccccccccccccccc$	-20°C /70°C 10 cycles					
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude:  1.5mm  Vibration Frequency:  10~55Hz  One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3				
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5k $\Omega$ CS=100pF 1 time					

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: Vibration test will be conducted to the product itself without putting it in a container.

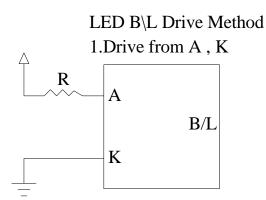
# 11. Backlight Information

**Specification** 

pecification		1				
PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	ILED	130	160	200	mA	V=3.5V
Supply Voltage	V	3.4	3.5	3.6	V	_
Reverse Voltage	VR	_	_	8	V	_
Luminous Intensity	IV	220	250		CD/M <sup>2</sup>	ILED=160mA
Wave Length	λρ	_	_	_	nm	ILED=160mA
Life Time	_	_	50K	_	Hr.	ILED=160mA
Color	White	•	1		ı	1

Note: The LED of B/L is drive by current only, drive voltage is for reference only.

drive voltage can make driving current under safety area (current between minimum and maximum).



# 12. <u>Inspection specification</u>

NO	Item		Criterion		AQL	
01	Electrical Testing	<ol> <li>1.1 Missing vertical, horizontal segment, segment contrast defect.</li> <li>1.2 Missing character, dot or icon.</li> <li>1.3 Display malfunction.</li> <li>1.4 No function or no display.</li> <li>1.5 Current consumption exceeds product specifications.</li> <li>1.6 LCD viewing angle defect.</li> <li>1.7 Mixed product types.</li> <li>1.8 Contrast defect.</li> </ol>				
02	Black or white spots on LCD (display only)	<ul> <li>2.1 White and black spots on display ≤0.25mm, no more than three white or black spots present.</li> <li>2.2 Densely spaced: No more than two spots or lines within 3mm</li> </ul>				
03	LCD black spots, white spots,	3.1 Round type: As following $\Phi = (x + y)/2$ $X \longrightarrow Y$ $Y$ $Y$	ng drawing  SIZE $\Phi \le 0.10$ $0.10 < \Phi \le 0.20$ $0.20 < \Phi \le 0.25$ $0.25 < \Phi$	Acceptable Q TY Accept no dense 2 1 0	2.5	
	contamination (non-display)	L≦2.5 (	g drawing)  Width $W \le 0.02$ $0.02 < W \le 0.03$ $0.03 < W \le 0.05$ $0.05 < W$	Acceptable Q TY Accept no dense 2 As round type	2.5	
04	Polarizer bubbles	check in specify direction.	Size $\Phi$ $\Phi \le 0.20$ $0.20 < \Phi \le 0.50$ $0.50 < \Phi \le 1.00$ $1.00 < \Phi$ Total Q TY	Acceptable Q TY Accept no dense 3 2 0 3	2.5	

NO	Item	Criterion				
05	Scratches	Follow NO.3 LCD blace	ck spots, white spots, cont	amination		
05	Scratches	Symbols Define:  x: Chip length y  k: Seal width t  L: Electrode pad length  6.1 General glass chip	r: Chip width z: Chip : Glass thickness a: LCI n:	o thickness O side length		
06	Chipped glass	z: Chip thickness $Z \leq 1/2t$ $1/2t < z \leq 2t$	y: Chip width  Not over viewing area  Not exceed 1/3k	x: Chip length $x \le 1/8a$ $x \le 1/8a$	2.5	
<ul><li>⊙ If there are 2 or more chips, x is total length of each chip.</li><li>6.1.2 Corner crack:</li></ul>						
		z: Chip thickness	y: Chip width	x: Chip length		
		Z≦1/2t	Not over viewing area	x ≤ 1/8a		
		$1/2t < z \le 2t$	Not exceed 1/3k	x ≤ 1/8a		
		⊙ If there are 2 or more	chips, x is the total length	of each chip.		

NO	Item	Criterion					
		Symbols : x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length 6.2 Protrusion over terminal : 6.2.1 Chip on electrode pad :					
06	Glass crack	y: Chip width x: Chip length z: Chip thickness	2.5				
		$y \le L$ $x \le 1/8a$ $0 < z \le t$					
		<ul> <li>⊙ If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications.</li> <li>⊙ If the product will be heat sealed by the customer, the alignment mark not be damaged.</li> <li>6.2.3 Substrate protuberance and internal crack.</li> <li>y: width x: length y≤1/3L x≤ a</li> </ul>					

NO	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
08	Backlight elements	<ul> <li>8.1 Illumination source flickers when lit.</li> <li>8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards.</li> <li>8.3 Backlight doesn't light or color wrong.</li> </ul>	0.65 2.5 0.65
09	Bezel	<ul><li>9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.</li><li>9.2 Bezel must comply with job specifications.</li></ul>	2.5 0.65
		10.1 COB seal may not have pinholes larger than 0.2mm or contamination.	2.5
		10.2 COB seal surface may not have pinholes through to the IC.  10.3 The height of the COB should not exceed the height indicated	2.5 0.65
		in the assembly diagram.  10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places.	2.5
		10.5 No oxidation or contamination PCB terminals.	2.5
10	PCB、COB	10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts.	0.65
		10.7 The jumper on the PCB should conform to the product characteristic chart.	0.65
		10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down.	2.5
		10.9 The Scraping testing standard for Copper Coating of PCB	2.5
		$\mathbf{X} * \mathbf{Y} \leq 2\mathbf{mm}^2$	
		11.1 No un-melted solder paste may be present on the PCB.	2.5
11	Soldering	11.2 No cold solder joints, missing solder connections, oxidation or icicle.	2.5
	- 6	11.3 No residue or solder balls on PCB. 11.4 No short circuits in components on PCB.	2.5 0.65

NO	Item	Criterion	AQL
		12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP.	
		12.2 No cracks on interface pin (OLB) of TCP.	0.65
		12.3 No contamination, solder residue or solder balls on product.	2.5
		12.4 The IC on the TCP may not be damaged, circuits.	2.5
		12.5 The uppermost edge of the protective strip on the interface pin	2.5
		must be present or look as if it cause the interface pin to sever.	
10	General	12.6 The residual rosin or tin oil of soldering (component or chip	2.5
12	appearance	component) is not burned into brown or black color.	
		12.7 Sealant on top of the ITO circuit has not hardened.	2.5
		12.8 Pin type must match type in specification sheet.	0.65
		12.9 LCD pin loose or missing pins.	0.65
		12.10 Product packaging must the same as specified on packaging	0.65
		specification sheet.	
		12.11 Product dimension and structure must conform to product	0.65
		specification sheet.	

# 13 Material List of Components for RoHs

1. WINSTAR Display Co., Ltd hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	(Cd)	(Pb)	(Hg)	(Cr6+)	PBBs	PBDEs
Limited Value	100 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm
Above limited value is set up according to RoHS.						

#### 2.Process for RoHS requirement:

- (1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.
  - (2) Heat-resistance temp. :

Reflow: 250 ,30 seconds Max.;

Connector soldering wave or hand soldering: 320, 10 seconds max.

(3) Temp. curve of reflow, max. Temp.: 235±5;

Recommended customer's soldering temp. of connector: 280, 3 seconds.



# winstar LCM Sample Estimate Feedback Sheet

Module Number:			Page: 1
1 \ <u>Pa</u>	nnel Specification:		
1.	Panel Type:	Pass	□ NG ,
2.	View Direction:	Pass	□ NG ,
3.	Numbers of Dots:	Pass	□ NG ,
4.	View Area:	Pass	□ NG ,
5.	Active Area:	Pass	□ NG ,
6.	Operating Temperature:	Pass	□ NG ,
7.	Storage Temperature:	Pass	□ NG ,
8.	Others:		
2 · <u>M</u>	echanical Specification :		
1.	PCB Size:	Pass	☐ NG ,
2.	Frame Size:	Pass	□ NG ,
3.	Material of Frame:	Pass	□ NG ,
4.	Connector Position:	Pass	□ NG ,
5.	Fix Hole Position:	Pass	□ NG ,
6.	Backlight Position:	Pass	□ NG ,
7.	Thickness of PCB:	Pass	□ NG ,
8.	Height of Frame to PCB:	Pass	□ NG ,
9.	Height of Module:	Pass	□ NG ,
10.	Others:	Pass	□ NG ,
3 \ <u>R</u> e	elative Hole Size :		
1.	Pitch of Connector:	Pass	□ NG ,
2.	Hole size of Connector:	Pass	□ NG ,
3.	Mounting Hole size:	Pass	□ NG ,
4.	Mounting Hole Type:	Pass	□ NG ,
5.	Others:	Pass	□ NG ,
4 \ <u>Ba</u>	cklight Specification:		
1.	B/L Type:	Pass	□ NG ,
2.	B/L Color:	Pass	□ NG ,
3.	B/L Driving Voltage (Refere	ence for LEI	O Type):   Pass   NG,
4.	B/L Driving Current:	Pass	□ NG ,
5.	Brightness of B/L:	Pass	□ NG ,
6.	B/L Solder Method:	Pass	□ NG ,
7.	Others:	Pass	□ NG ,

>> Go to page 2 <<



Modı	ule Number:		Page: 2		
5 \ <u>I</u>	Electronic Characteristics of N	<u>Module</u> :			
1.	Input Voltage:	Pass	□ NG,		
2.	Supply Current:	Pass	□ NG ,		
3.	Driving Voltage for LCD:	Pass	□ NG ,		
4.	Contrast for LCD:	Pass	□ NG ,		
5.	B/L Driving Method:	☐ Pass	□ NG ,		
6.	Negative Voltage Output:	Pass	□ NG ,		
7.	Interface Function:	Pass	□ NG ,		
8.	LCD Uniformity:	Pass	□ NG ,		
9.	ESD test:	Pass	□ NG ,		
10.	Others:	☐ Pass	□ NG ,		
6 . 5	Summary :				
9	Sales signature:				
C	Customer Signature:		Date: / /		