

T.P.A. RETENTION STRAPS

T.P.A. RETENTION RAMPS

CIRCUIT SIZE

12.7

19.1

25.4

31.7

38.1

ITEM NUMBER

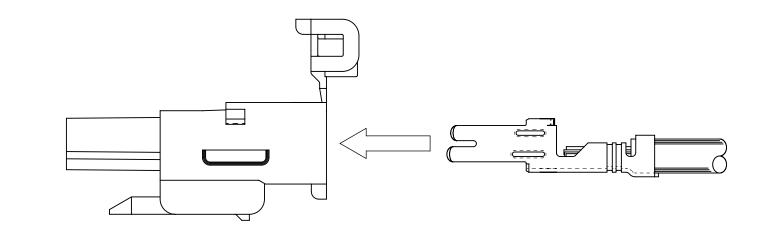
42816-0212

42816-0312

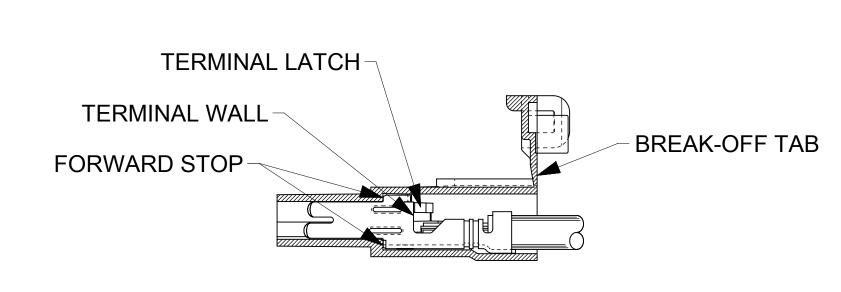
42816-0412

42816-0512

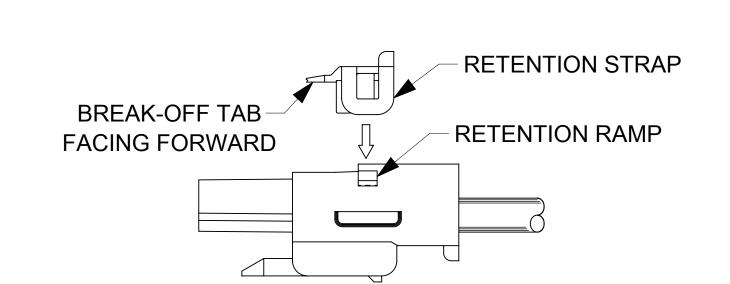
42816-0612



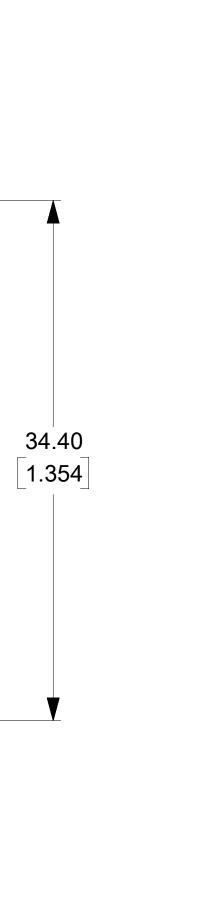
1. TERMINALS ARE TO BE ORIENTATED AND LOADED INTO HOUSING AS SHOWN.

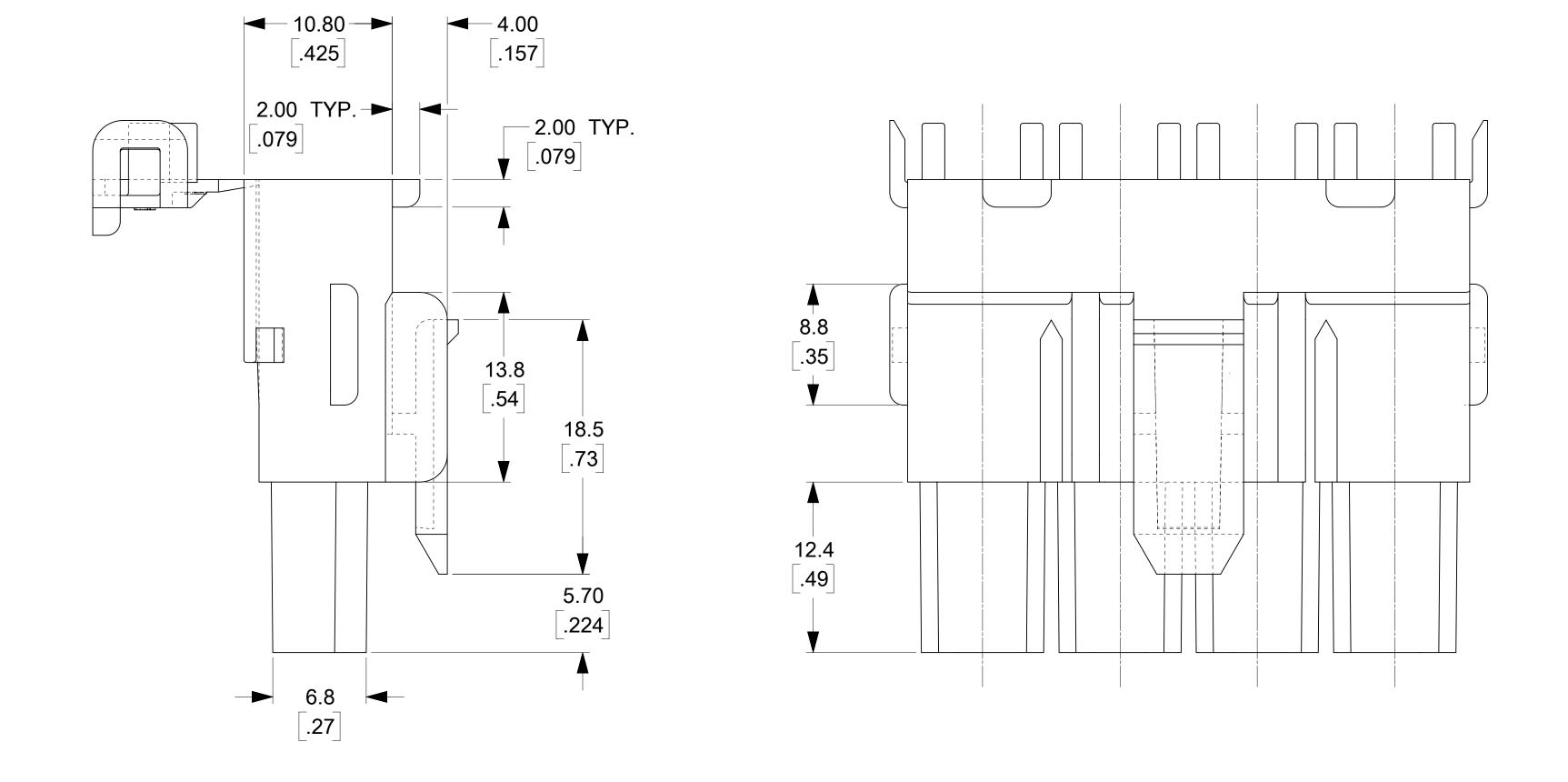


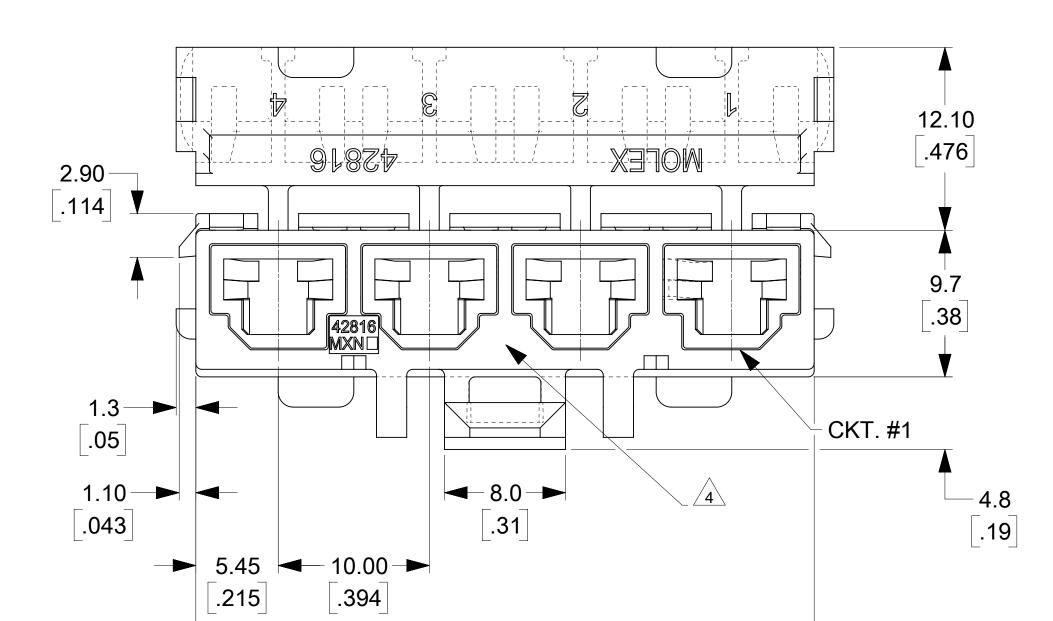
2. TERMINALS ARE LOADED WHEN SEATED AGAINST FORWARD STOP AND TERMINAL LATCHED ARE SNAPPED BEHIND TERMINAL WALLS. RETENTION FORCE AT THIS STAGE = 0.5 Kg.



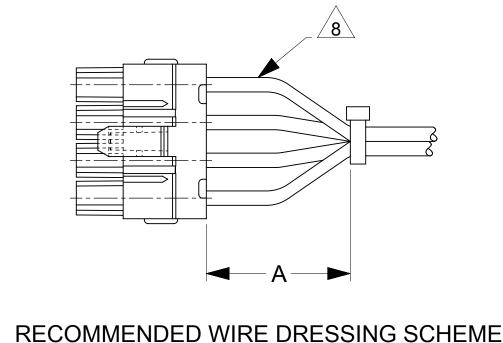
3. AFTER TERMINALS ARE LOADED INTO HOUSING, T.P.A. IS TO BE "BROKEN OFF", ORIENTATED AND INSTALLED IN THE DIRECTION SHOWN UNTIL THE RETENTION STRAPS SNAP OVER THE RETENTION RAMPS. THIS PRODUCT MUST NEVER BE USED WITHOUT THE INSTALLATION OF THE T.P.A.

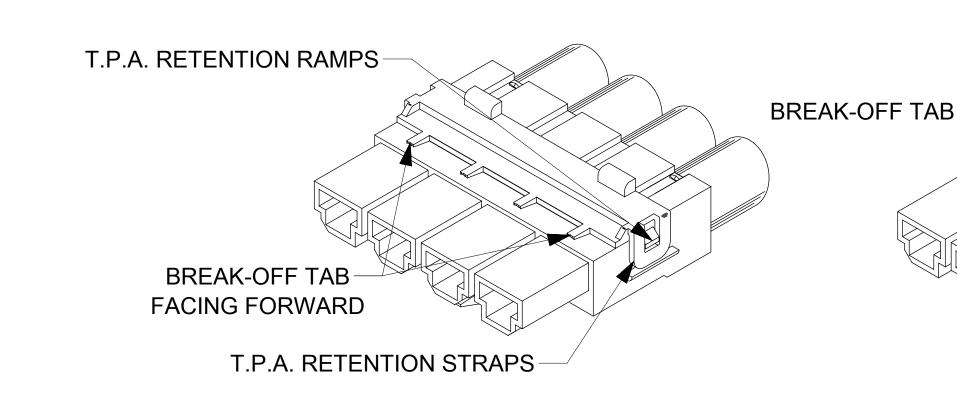






1.61





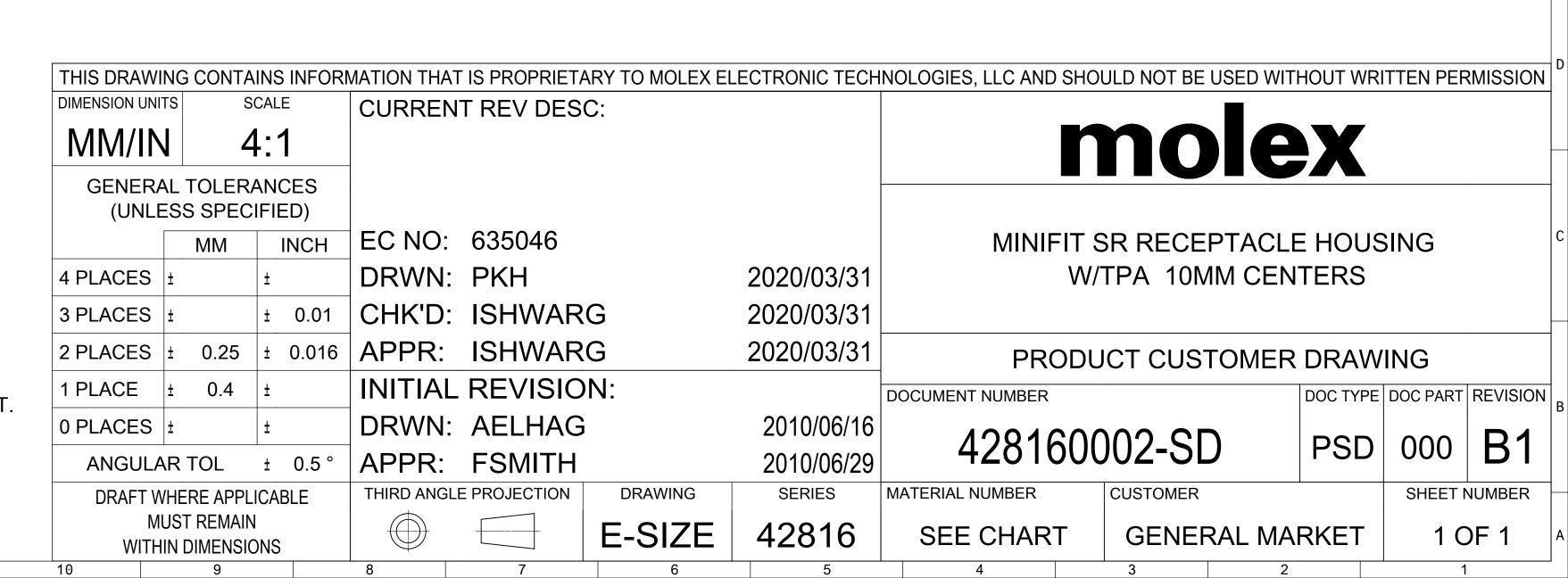
SHOWN AFTER TERMINAL AND T.P.A. INSTALLATION

SHOWN PRIOR TO TERMINAL INSTALLATION

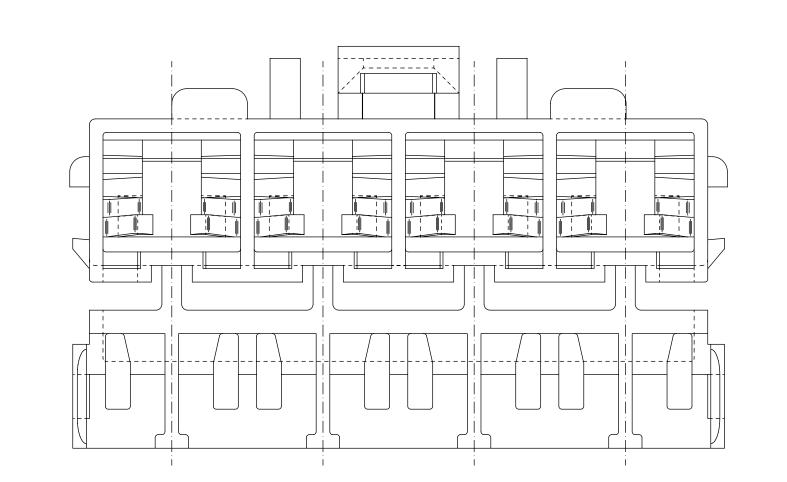
* THIS PRODUCT MUST NEVER BE USED WITHOUT THE T.P.A *

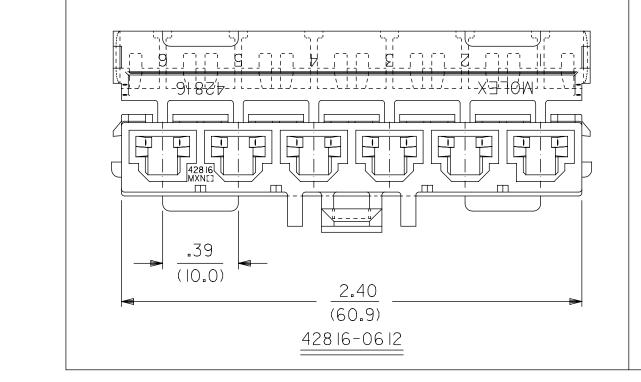
MATERIAL: 1 = POLYESTER, PBT, U.L. 94V-0, COLOR: MOLDED BLACK.

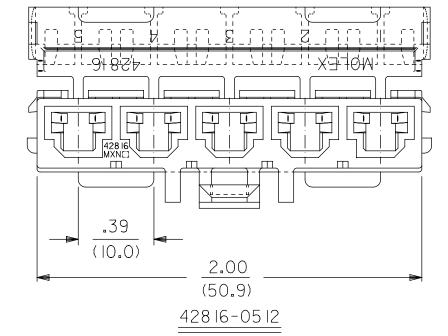
- 2. PART IS FOR USE WITH FEMALE CRIMP TERMINAL #42815.
- 3. PART IS DESIGNED IN METRIC.
- A NO CORE-OUTS UNDER LATCH ON 2, 4 & 6 CIRCUIT PARTS.
- 5. PART MATES WITH MINI-FIT SR. PLUG 42818-***2.
- 6. ITEM NUMBERS THAT ARE PRECEEDED BY AN "X" ARE NOT AVAILABLE.
- 7. DUE TO THE BREAKAWAY DESIGN OF THE T.P.A. COVER, A FEW MAY HAVE PREMATURELY SEPARATED FROM THEIR HOUSINGS DURING SHIPMENT. IF A HOUSING IS MISSING A T.P.A. COVER, IT CAN BE FOUND IN THE SHIPPING CONTAINER.
- **8** EACH WIRE MUST BE DRESSED SUCH THAT THE TERMINAL MAINTAINS ITS FREE FLOAT WITHIN THE HOUSING. SEE CHART FOR RECOMMENDED CABLE TIE PALCEMENT.
- 9. FOR PACKAGING INFORMATION SEE PK-42816-002.
- 10. THIS DRAWING REPLACES SD-42816-***2, REV-E3.



11:23:58 DOCUMENT STATUS RELEASE DATE 2020/03/31





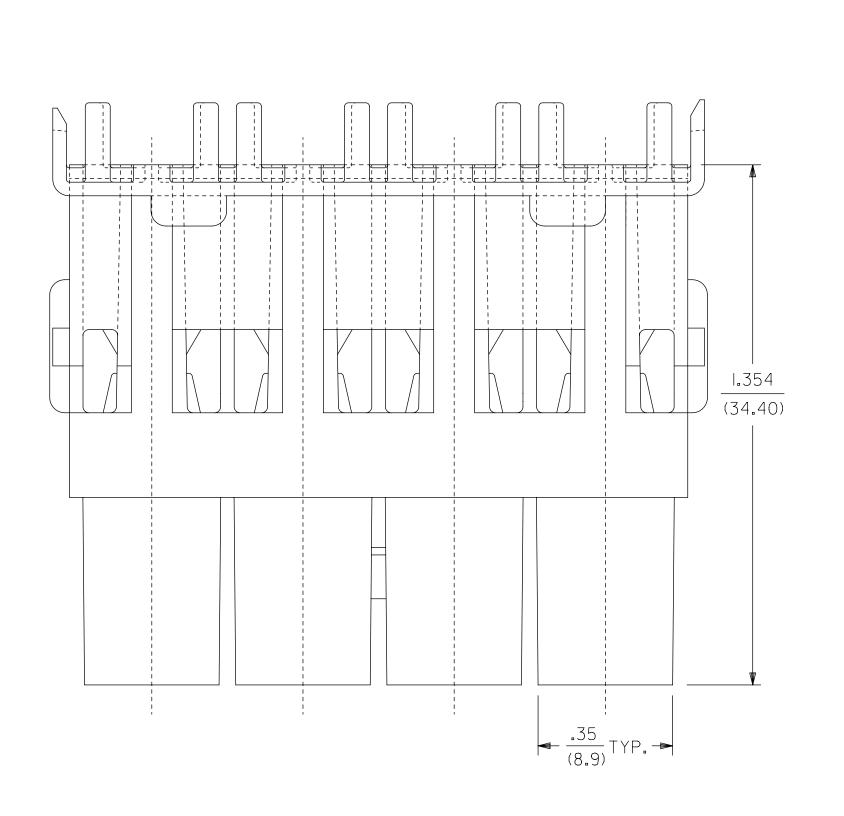


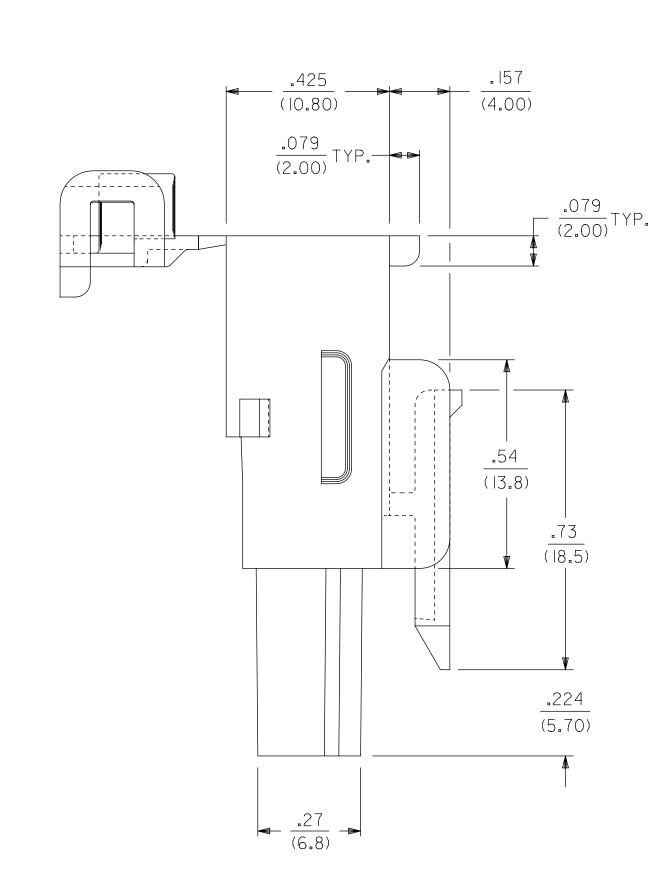
9+82+XX	91824
1.22	82
(30.9)	(20.9)
42816-0312	428 16-02 12

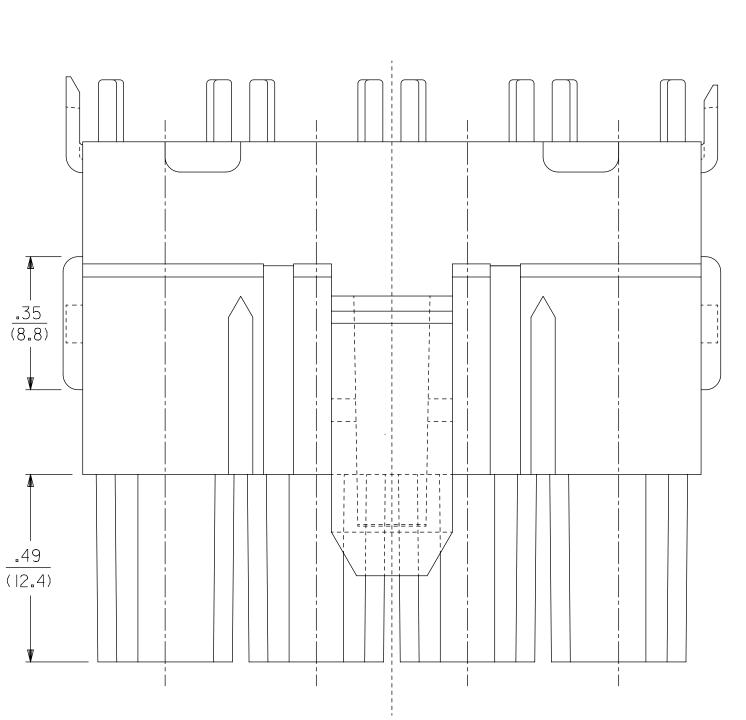
ITEM NUMBER	CIRCUIT SIZE	"A"	
428 6 - 02 2	2	12.7	
42816-0312	3	19.1	R
42816-0412	4	25.4	
428 6-05 2	5	31.7	
42816-0612	6	38.1	

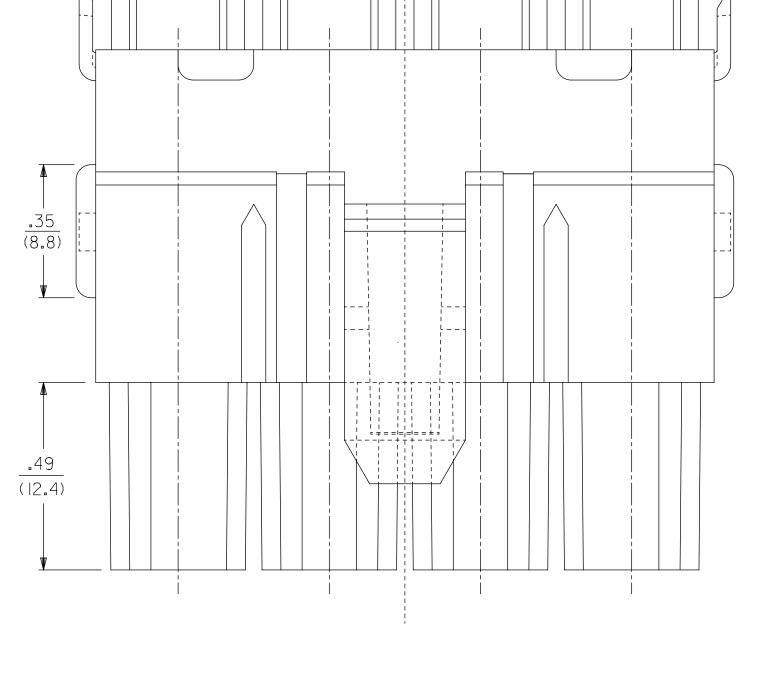
LEGEND: T.P.A. OPTION — 2 = WITH T.P.A.

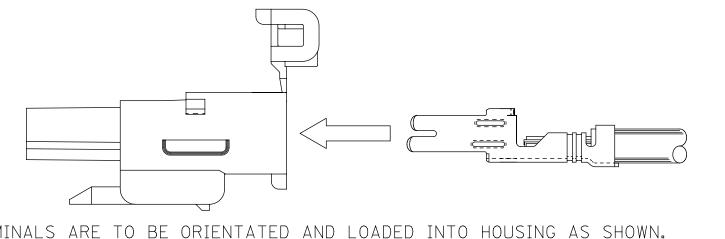
SEE 428160002SD INECTR



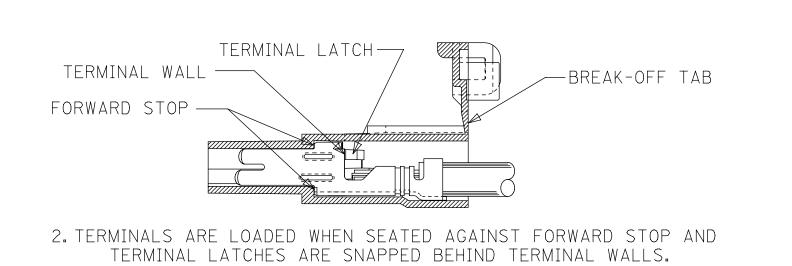




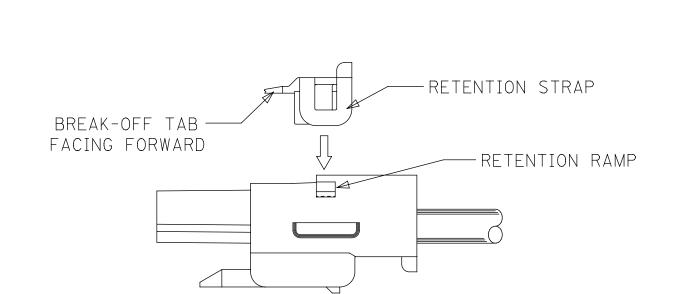




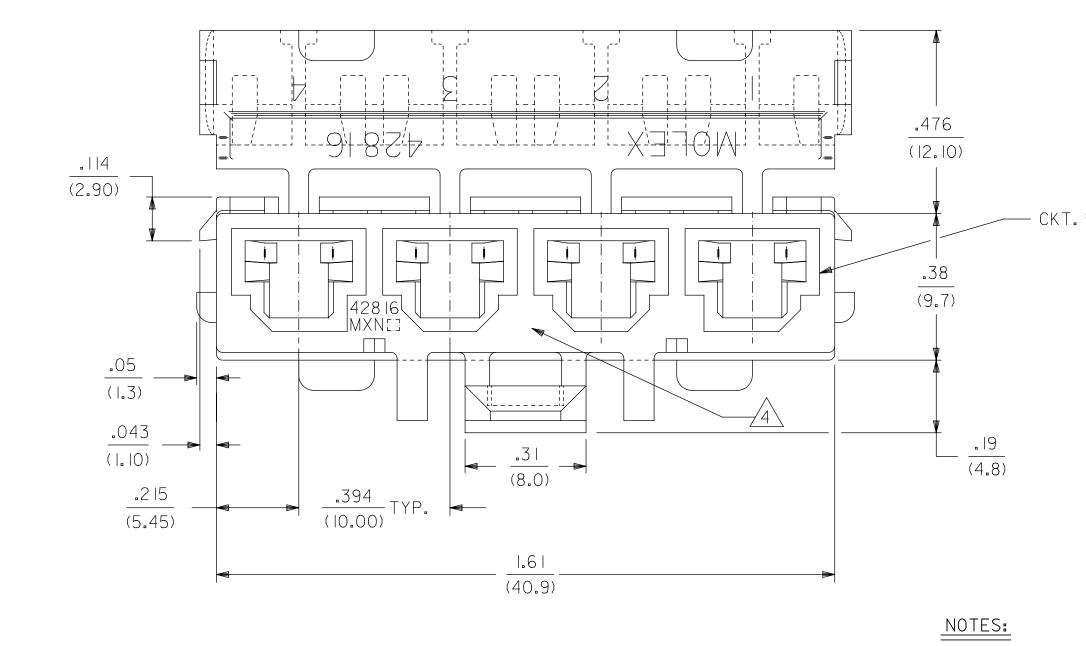
I. TERMINALS ARE TO BE ORIENTATED AND LOADED INTO HOUSING AS SHOWN.



RETENTION FORCE AT THIS STAGE = 0.5 Kg.



3. AFTER TERMINALS ARE LOADED INTO HOUSING, T.P.A. IS TO BE "BROKEN OFF", ORIENTATED AND INSTALLED IN THE DIRECTION SHOWN UNTIL THE RETENTION STRAPS SNAP OVER THE RETENTION RAMPS. THIS PRODUCT MUST NEVER BE USED WITHOUT THE INSTALLATION OF THE T.P.A.



I) MATERIAL:

I = POLYESTER, PBT, U.L. 94V-0, COLOR: MOLDED BLACK.

3) PART IS DESIGNED IN METRIC.

2) PART IS FOR USE WITH FEMALE CRIMP TERMINAL #42815.

/4\ NO CORE-OUTS UNDER LATCH ON 2,4 & 6 CIRCUIT PARTS.

6) ITEM NUMBERS THAT ARE PRECEEDED BY AN "X" ARE NOT AVAILABLE.

7) DUE TO THE BREAKAWAY DESIGN OF THE T.P.A. COVER, A FEW MAY HAVE

/8\ EACH WIRE MUST BE DRESSED SUCH THAT THE TERMINAL MAINTAINS ITS

PREMATURELY SEPARATED FROM THEIR HOUSINGS DURING SHIPMENT. IF A HOUSING

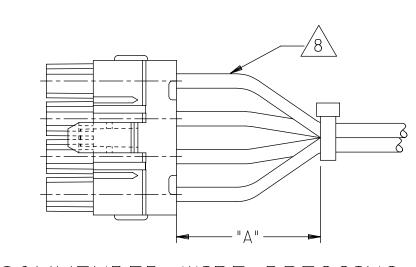
FREE FLOAT WITHIN THE HOUSING. SEE CHART FOR RECOMMENDED CABLE TIE PLACEMENT.

* THIS PRODUCT MUST NEVER BE USED WITHOUT THE T.P.A. *

IS MISSING A T.P.A. COVER, IT CAN BE FOUND IN THE SHIPPING CONTAINER.

5) PART MATES WITH MINI-FIT SR.PLUG 42818-***2.

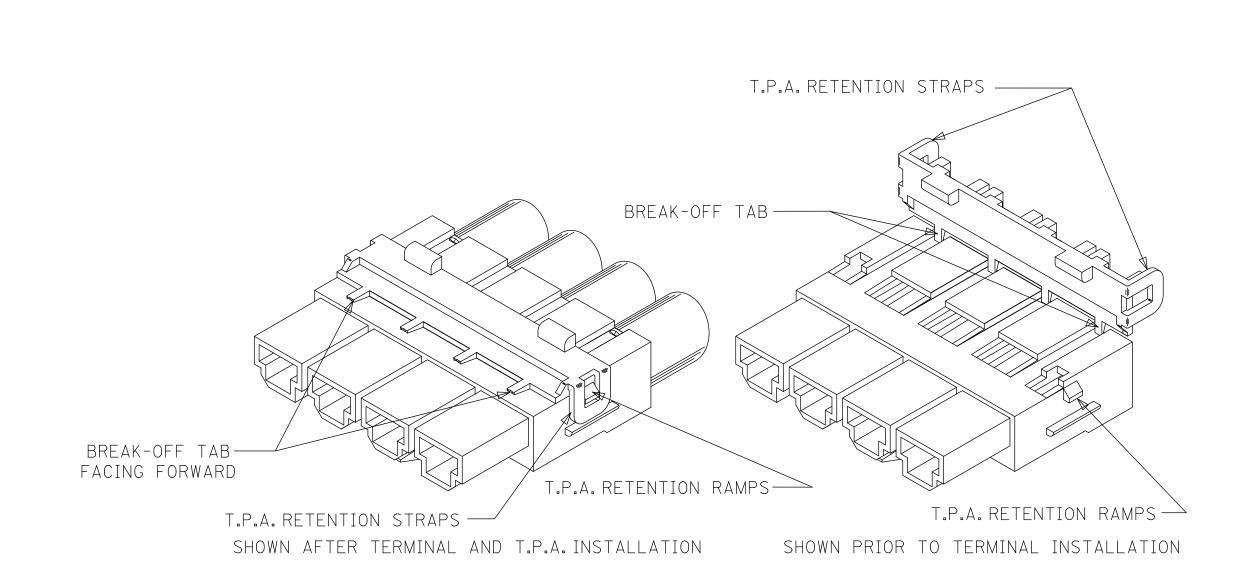
9) FOR PACKAGING INFORMATION SEE PK-42816-002



RECOMMENDED WIRE DRESSING SCHEM

PRE-RELEASE PRE-RELEASE PRE-RELEASE ONLY

WITHIN DIMENSIONS



THIS DRAWING C	ONTAINS INF	ORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TEC	CHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSI
DIMENSION UNITS	SCALE	CURRENT REV DESC:	
mm	1:1		molex
GENERAL TOLERANCES (UNLESS SPECIFIED)			
ANGULAR TOL	± 0.5 °		RECEPT. HOUSING
4 PLACES	±	EC NO: 633838	SINGLE ROW MINIFIT SR.

42816

DRWN: PKH 2020/02/11 3 PLACES CHK'D: ISHWARG 2020/03/12 PRODUCT CUSTOMER DRAWING APPR: ISHWARG 2020/03/12 2 PLACES DOCUMENT NUMBER **INITIAL REVISION:** 1 PLACE DRWN: RFC_PLMIMP 2018/11/28 0 PLACES APPR: JCOMERCI 2001/01/09 THIRD ANGLE PROJECTION DRAWING SERIES DRAFT WHERE APPLICABLE MATERIAL NUMBER MUST REMAIN

A0-SIZE

DOCUMENT STATUS

RELEASE DATE

CUSTOMER SEE CHART **GENERAL MARKET**

DOC TYPE DOC PART REVISION

PSD

001 **F1**

SHEET NUMBER

1 OF 1