# HFD3

# SUBMINIATURE SIGNAL RELAY



File No.:E133481



File No.:40018867



File No.:CQC1400207409



## Features

- Surge withstand voltage up to 2500VAC, meets FCC Part 68 and Telecordia
- Meets EN60950 / EN41003
- SMT and DIP types available
- Bifurcated contacts
- Single side stable and latching type available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (15.0 x 7.5 x 9.0) mm

CONTACT DATA	
Contact arrangement	2C
Contact resistance	100mΩ max.(at 10mA 30mVDC)
Contact material	AgPd + Au plated, AgNi + Au plated
	2A 30VDC
Contact rating (Res. load)	3A 30VDC
(1103.1000)	0.5A 125VAC
Max. switching current	4A
Max. switching voltage	277VAC / 220VDC
Max. switching power	62.5VA / 90W
Min. applicable load 1)	10mV 10μA
Mechanical endurance	1 x 10 <sup>8</sup> ops
Electrical endurance <sup>2)</sup>	1 x 10 <sup>5</sup> OPS (0.5A 125VAC, Resistive load, AgNi + Au plated, at 85°C, 1s on 9s off)

Notes: 1) Min. applicable load is reference value. Please perform the confirmation test with the actual load before production since reference value may change according to switching frequencies, environmental conditions and expected contact resistance and reliability.

2) Electric endurance data are collected in one pair CO contact test.

CHAR	ACTERISTICS					
Insulation	resistance	1000MΩ (at 500VDC)				
<u></u>	Between coil & contacts	2000VAC 1min <sup>1)</sup>				
Dielectric strength	Between open contacts	1000VAC 1min				
J	Between contact sets	1500VAC 1min				
Surge with	nstand voltage					
	open contacts (10/160µs) coil & contacts (2/10µs)	1500VAC (FCC part 68) 2500VAC (Telecordia)				
Operate ti	me (Set time)	4ms max.				
Release ti	me (Reset time)	4ms max.				
Ambient temperature		-40°C to 85°C				
Humidity		5% to 85% RH				
Vibration i	resistance	10Hz to 55Hz 3.3mm DA				
Shock	Functional	735m/s <sup>2</sup>				
resistance	Destructive	980m/s <sup>2</sup>				
Termination		DIP, SMT				
Unit weight		Approx. 2g				
Moisture s	sensitivity levels (Only for	MSL-3				
SMT type	, JEDEC-STD-020)					
Construct	ion	Plastic sealed				

Notes: 1) The data shown above are initial values.

2) UL insulation system: Class A

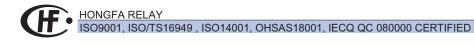
|--|

UL/CUL		2A 30VDC at 85°C
	AgNi + Au plated	3A 30VDC at 85°C
		0.5A 125VAC at 85°C
	AgPd + Au plated	0.5A 125VAC at 70°C
VDE		2A 30VDC at 85°C
	AgNi + Au plated	3A 30VDC at 70°C
		0.5A 125VAC at 85°C

Notes: 1) All values unspecified are at room temperature.

Only typical loads are listed above. Other load specifications can be available upon request.

COIL		
	Single side stable	Approx. 140mW
Coil power	1 coil latching	Approx. 100mW
	2 coils latching	Approx. 200mW
Temperature rise		50K max.



COIL DATA at 23°C

## Single side stable

Coil Code	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Coil Resistance Ω	Nominal Power mW approx.	Max. Voltage VDC
HFD3/1.5	1.5	1.13	0.15	16 x (1±10%)	140	2.2
HFD3/2.4	2.4	1.8	0.24	41 x (1±10%)	140	3.6
HFD3/3	3	2.25	0.3	64.3 x (1±10%)	140	4.5
HFD3/4.5	4.5	3.38	0.45	145 x (1±10%)	140	6.7
HFD3/5	5	3.75	0.5	178 x (1±10%)	140	7.5
HFD3/6	6	4.5	0.6	257 x (1±10%)	140	9
HFD3/9	9	6.75	0.9	579 x (1±10%)	140	13.5
HFD3/12	12	9	1.2	1028 x (1±10%)	140	18
HFD3/24	24	18	2.4	4114 x (1±10%)	140	36
HFD3/48	48	36	4.8	8533 x (1±10%)	270	57.6

## 1 coil latching

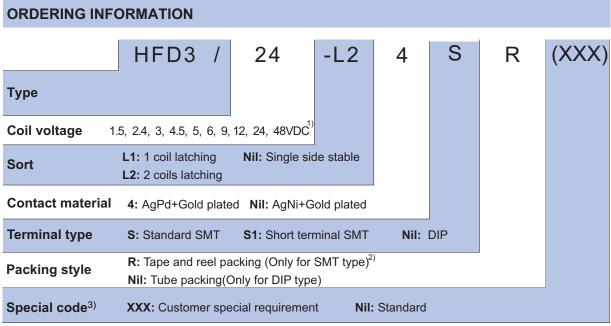
Coil Code	Nominal Voltage VDC	Set Voltage VDC max.	Reset Voltage VDC max.	Coil Resistance Ω	Nominal Power mW approx.	Max. Voltage VDC
HFD3/1.5-L1	1.5	1.13	1.13	22.5 x (1±10%)	100	2.7
HFD3/2.4-L1	2.4	1.8	1.8	58 x (1±10%)	100	4.3
HFD3/3-L1	3	2.25	2.25	90 x (1±10%)	100	5.4
HFD3/4.5-L1	4.5	3.38	3.38	203 x (1±10%)	100	8.1
HFD3/5-L1	5	3.75	3.75	250 x (1±10%)	100	9
HFD3/6-L1	6	4.5	4.5	360 x (1±10%)	100	10.8
HFD3/9-L1	9	6.75	6.75	810 x (1±10%)	100	16.2
HFD3/12-L1	12	9	9	1440 x (1±10%)	100	21.6
HFD3/24-L1	24	18	18	5760 x (1±10%)	100	43.2

## 2 coils latching

Coil Code	Nominal Voltage VDC	Set Voltage VDC max.	Reset Voltage VDC max.	Coil Resistance Ω	Nominal Power mW approx.	Max. Voltage VDC
HFD3/1.5-L2	1.5	1.13	1.13	11.2 x (1±10%)	200	2.2
HFD3/2.4-L2	2.4	1.8	1.8	29 x (1±10%)	200	3.6
HFD3/3-L2	3	2.25	2.25	45 x (1±10%)	200	4.5
HFD3/4.5-L2	4.5	3.38	3.38	101 x (1±10%)	200	6.7
HFD3/5-L2	5	3.75	3.75	125 x (1±10%)	200	7.5
HFD3/6-L2	6	4.5	4.5	180 x (1±10%)	200	9.0
HFD3/9-L2	9	6.75	6.75	405 x (1±10%)	200	13.5
HFD3/12-L2	12	9	9	720 x (1±10%)	200	18
HFD3/24-L2	24	18	18	2880 x (1±10%)	200	36

Notes: 1) When user's requirements can't be found in the above table, special order allowed.

 $<sup>2) \ \</sup>text{In case 5V of transistor drive circuit, it is recommended to use } 4.5 \text{V type relay, and } 3 \text{V to use } 2.4 \text{V type relay} \\$ 



Notes: 1) 48VDC coil voltage is only for single side stable version.

- 2) R type (tape and reel) packing is moisture-proof which meets requirement of MSL-3. Please choose R type packing for SMT products. For R type, the letter "R" will only be printed on packing tag but not on relay cover. Tube packing is normally not available for SMT products unless specially requested by customer. But please note that tube packing is not moisture-proof so please bake the products before use according to description of Notice 11 herewith. In addition, tube packaging will be adopted when the ordering quantity of R type is equal to or less than 100 pieces unless otherwise specified.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g.(131): The Dielectric strength between coil & contacts is 3000VAC 1min for single side stable and 1 coil latching version.

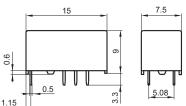
## **OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT**

Single side stable & 1 coil latching

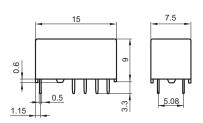
Unit: mm

1

Outline Dimensions (DIP type)



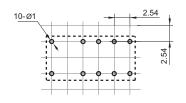
2 coils latching



Single side stable & 1 coil latching

PCB Layout (DIP type) (Bottom view)

2 coils latching



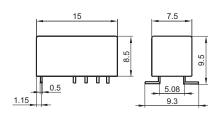
# **OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT**

Unit: mm

Single side stable & 1 coil latching

7.5 0.5 1.15

2 coils latching

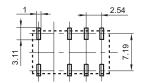


Outline Dimensions (S type: Standard SMT)

Single side stable & 1 coil latching

2 coils latching

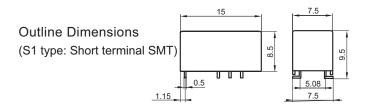
PCB Layout (S type: Standard SMT) (Bottom view)

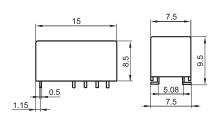


2.54

Single side stable & 1 coil latching

2 coils latching

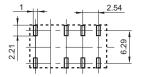


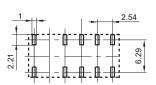


Single side stable & 1 coil latching

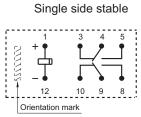
2 coils latching

PCB Layout (S1 type: Short terminal SMT) (Bottom view)

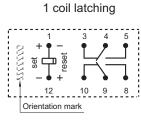




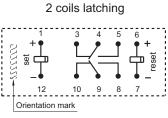
Wiring Diagram (Bottom view)



No energized condition



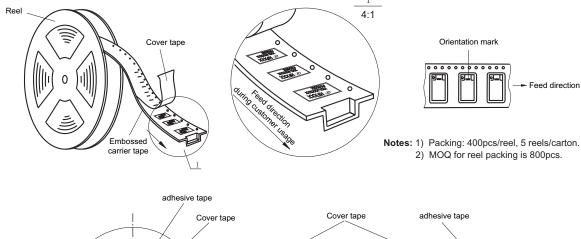
Reset condition

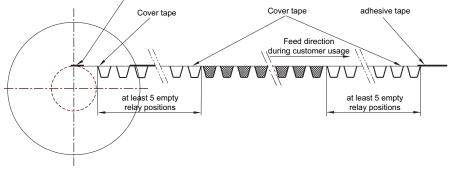


Reset condition

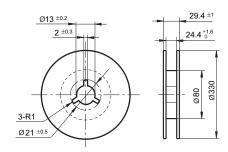
TAPE PACKING Unit: mm

## Direction of Relay Insertion

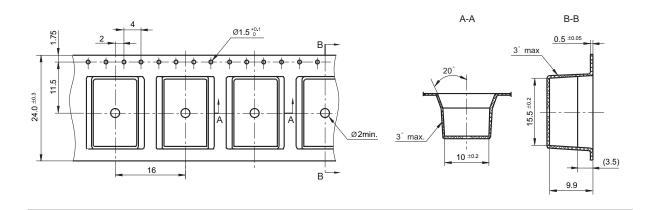




## **Reel Dimensions**

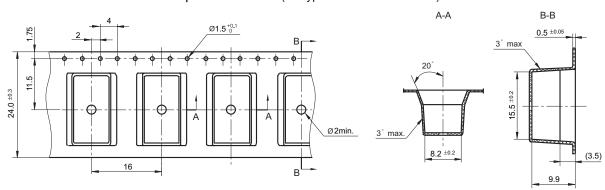


Tape Dimensions (S type: Standard SMT)



TAPE PACKING
Unit: mm

#### Tape Dimensions (S1 type: Short terminal SMT)

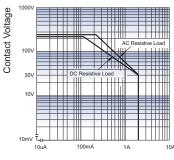


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

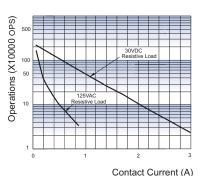
## **CHARACTERISTIC CURVES**

#### MAXIMUM SWITCHING POWER



Contact Current

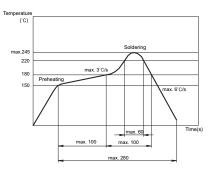
#### **ENDURANCE CURVE**



Test conditions:

Resistive load, at 85°C, 1s on 9s off.

### REFLOW WELDING, TEMPERATURE ON PCB BOARD RECOMMENDED WELDING TEMPERATURE



#### Notice

- 1) This relay is highly sensitive polarized relay, if correct polarity is not applied to the coil terminals, the relay does not operate properly.
- 2) To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.
- 3) Relay is on the "reset" status when being released from stock, with the consideration of shock risen from transit and relay mounting, it should be changed to the "set" status when application(connecting to the power supply). Please reset the relay to "set" or "reset" status on request.
- 4) Energizing coil with rated voltage is basic for normal operation of a relay, please make sure the energized voltage to relay coil have reached the rated voltage. Regarding latching relay, in order to maintain the "set" or "reset" status, impulse width of the rated voltage applied to coil should be more than 5 times of "set" or "reset" time.
- 5) For 2 coil latching relay, do not energize voltage to "set" coil and "reset" coil simultaneously.
- 6) The relay may be damaged because of falling or when shocking conditions exceed the requirement.
- 7) For SMT products, validation with real application should be done before your series production, if the reflow-soldering temperature curve is out of our recommendation. Generally, two-time reflow-soldering is not recommended for the relay. However, if two-time reflow-soldering is required, a 60-min. interval should be guaranteed and a validation should be done before production.
- 8) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 9) Regarding the plastic sealed relay, we should leave it cooling naturally untill below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C. Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.
- 10) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of relay".
- 11) Relays packaged in moisture barrier bags meet MSL-3 requirements. The relays should be stored at ambient conditions of  $\leq$ 30 °C and  $\leq$ 60% RH after they are removed from their packaging, and should be used within 168 hours. If the relays cannot be used within 168 hours, please repack them or store them in a drying oven at 25 °C ±5 °C,  $\leq$ 10% RH. Otherwise, relays may be subjected to a soldering test to check their performance, or they may be used after keeping them in an oven for 72 hours at with 50 °C ±5 °C,  $\leq$ 30% RH.

#### Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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